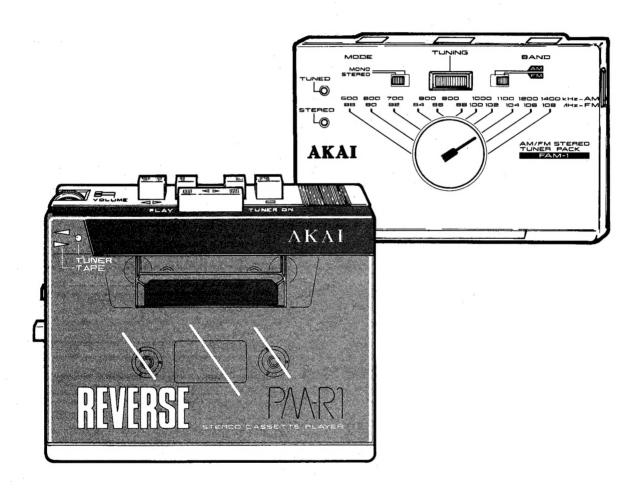
AKAI SERVICE MANUAL



STEREO CASSETTE PLAYER

MODEL PM-R1

AM/FM STEREO TUNER PACK

MODEL FAM-1

STEREO CASSETTE PLAYER MODEL PM-R1

AM/FM STEREO TUNER PACK

MODEL FAM-1

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		SCHEMATIC DIAGRAM	

SAFETY INSTRUCTIONS

SAFETY CHECK AFTER SERVICING

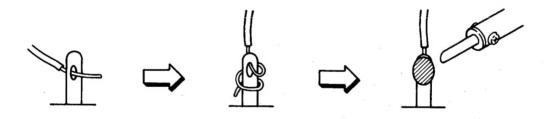
Confirm the specified insulation resistance between power cord plug prongs and externally exposed parts of the set is greater than 10 Mohms, but for equipment with external antenna terminals (tuner, receiver, etc.) and is intended for \boxed{C} or \boxed{A} , specified insulation resistance should be more than 2.2 Mohms (ground terminals, microphone jacks, headphone jacks, line-in-out jacks etc.)

PRECAUTIONS DURING SERVICING

- 1. Parts identified by the \triangle symbol parts are critical for safety. Replace only with parts number specified.
- 2. In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation. These must also be replaced only with specified replacements.

Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.

- 3. Use specified internal wiring. Note especially:
 - 1) Wires covered with PVC tubing
 - 2) Double insulated wires
 - 3) High voltage leads
- 4. Use specified insulating materials for hazardous live parts. Note especially:
 - 1) Insulation Tape
 - 2) PVC tubing
 - 3) Spacers (Insulating Barriers)
 - 4) Insulation sheets for transistors
 - 5) Plastic screws for fixing microswitch (especially in turntable)
- 5. When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.), wrap ends of wires securely about the terminals before soldering.



- 6. Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).
- 7. Check that replaced wires do not contact sharp edged or pointed parts.
- 8. Also check areas surrounding repaired locations.
- 9. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.

SECTION 1

SERVICE MANUAL

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For b	pasic adjustments, measuring methods, and operating principles, refer to GENERAL TECHNICAL	L

I. SPECIFICATIONS

CASSETTE	PLAYER	(PM-R1)	SECTION

FREQUENCY RESPONSE	40 to 12,500 Hz (NORMAL) 40 to 14,000 Hz (METAL)
POWER OUTPUT	30mW per channel (at 32 ohms)
WOW AND FLUTTER	Less than 0.2%
S/N	Greater than 50dB (Stereo)
FF/REWIND TIME (C-60)	150 seconds
OUTPUT IMPEDANCE	32 ohms
POWER SOURCE	2AA batteries or optional AC adaptor
BATTERY LIFE	Approx. 8 hours (Alkaline batteries)
DIMENSIONS	$111(H) \times 83(W) \times 33(D) \text{ mm } [4.3(H) \times 3.3(W) \times 1.3(D) \text{ inches}]$
WEIGHT (including batteries)	350 g (12.4 oz)

AM/FM STEREO TUNER PACK (FAM-1) SECTION

[AM SECTION]

TUNING RANGE	530 to 1,610 kHz
USABLE SENSITIVITY (600/1,000/1,400 kHz)	53 dB/m
IMAGE REJECTION (1,000 kHz ±2 IF)	33 dB
IF REJECTION at 1,000 kHz	30 dB
SELECTIVITY ±20 kHz	35 dB
S/N at 1,000 kHz	36 dB
DISTORTION (THD) at 1,000 kHz	2.5%
FREQUENCY RESPONSE (1,000 kHz -6 dB)	40 to 2,500 Hz

[FM SECTION]

TUNING RANGE	76 to 108 MHz (JPN Model) 88 to 108 MHz (Other Models)		
USABLE SENSITIVITY at 75 ohms, 88/98/106 MHz	17 dBf		
DISTORTION (THD) at 98 MHz (mono/stereo)	0.5%/1%		
S/N at 98 MHz (mono/stereo)	55/45 dB		
SEPARATION	35 dB		
IMAGE REJECTION (98 MHz +2 IF)	25 dB		
IF REJECTION at 98 MHz	60 dB 75 dB (JPN)		
AFC RANGE at 98 MHz	±200 kHz		
FREQUENCY RESPONSE (98 MHz +2/-4 dB)	40 to 12,000 Hz		

^{*} For improvement purposes, specifications and design are subject to change without notice.

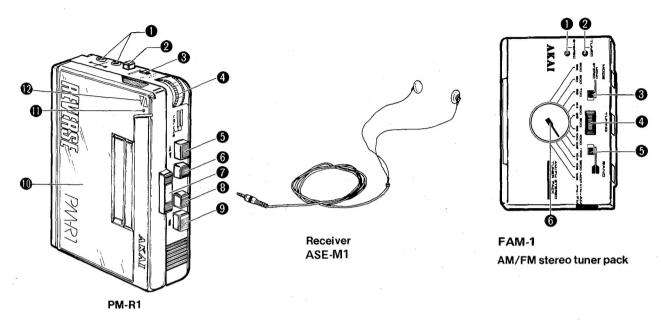


Fig. 2-1

PM-R1

- PHONES JACKS (A/B)
- 2 MUTE SWITCH
- TAPE SELECTOR (METAL/NORM)
- 4 VOLUME CONTROLS (LEFT/RIGHT)
- 5 DIRECTION (◀►) BUTTON
- 6 FF (►►) BUTTON
- PLAY/TUNER ON BUTTON
- RWD (◄◄) BUTTON
- STOP/TUNER OFF BUTTON
- 1 HOLDER
- 1 TUNER INDICATOR
- 1 TAPE INDICATORS

FAM-1

- 1 STEREO INDICATOR
- 2 TUNED INDICATOR
- § FM MODE SELECTOR (STEREO/MONO)
- 4 TUNING CONTROL
- 6 BAND SELECTOR (AM/FM)
- 6 FREQUENCY INDICATOR

III. HEAD AZIMUTH ADJUSTMENT

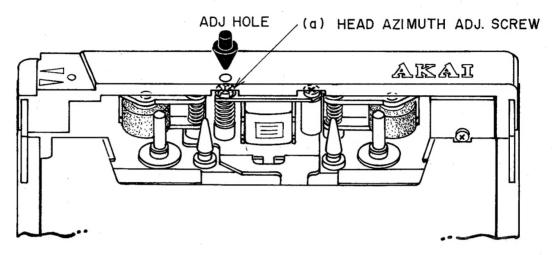


Fig. 3-1

- Playback the azimuth adjustment tape (10 kHz AT-750778) in the FWD PLAY mode and adjust screw (a), until the output level of both channels reaches maximum (the AC voltmeter registers maximum).
- 2) Put in reverse mode and check that the output level is the same as in the forward mode. If different, adjust with screw (a), until the level is the same in both modes.
- 3) After adjustment, paint lock the screw (a).

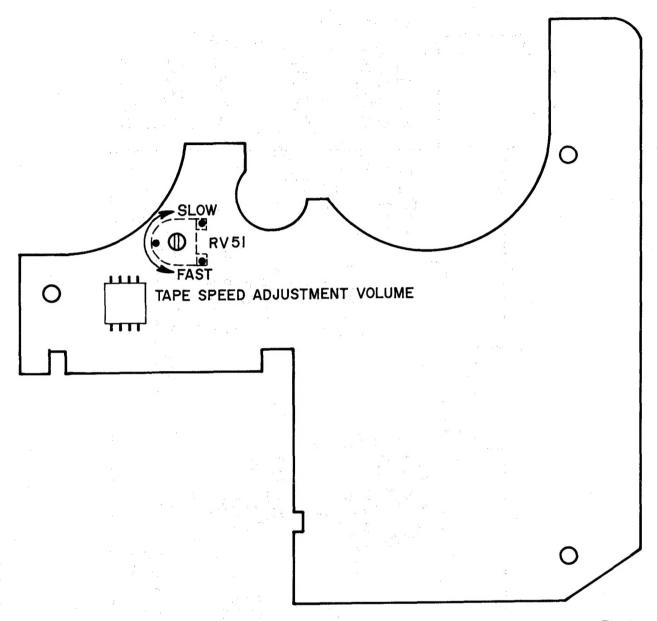


Fig. 4-1

Playback a 1,000 Hz pre-recorded test tape (AT-750774) or 3,150 Hz pre-recorded test tape (AT-751263) and adjust tape speed adjustment volume RV51 to obtain a tape speed of 1,000 Hz +35/-20 Hz or 3,150 Hz +110/-63 Hz.

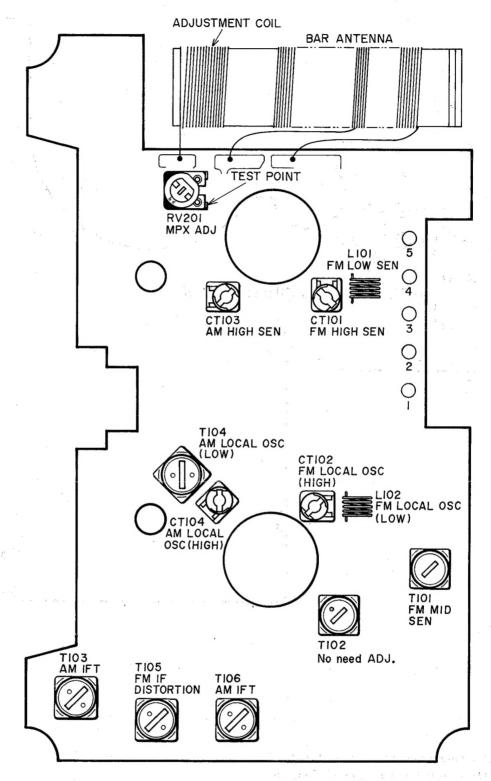


Fig. 5-1 FAM-1 Adjustment Points

5-1 AM SECTION ADJUSTMENT

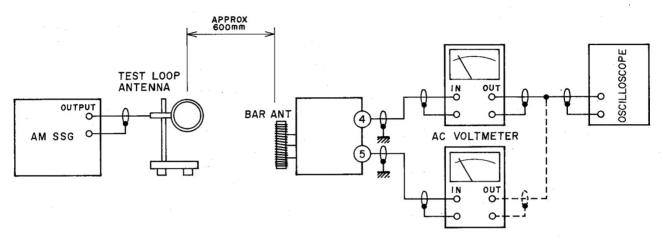


Fig. 5-2 Instrument Conection for AM Section Adjustment

Step	Adjustment Item	Input Signal from S.S.G	Adjustment Point	Result	Remarks
1	AM IF	455 kHz 90 dB	T103 T106	Maximum output level	 BAND switch to AM Turn the Tuning Dial all the way to the left (Low end)
2	AM Local OSC (Low)	510 kHz	T104	Maximum output level	Turn the Tuning Dial all the way to the left (Low end)
3	AM Local OSC (High)	1,650 kHz	CT104	Maximum output level	• Turn the Tuning Dial all the way to the right (High end)
4	For best Result, Repeat Step 2 and 3, two or three times				
5 (See NOTE 1)	Low Range Sensitivity	600 kHz	Bar antenna coil (See NOTE 2)	Maximum output level	• Tune to signal.
6	High Range Sensitivity	1,400 kHz	CT103	Maximum output level	• Tune to signal.
7	For best Result, Repeat Step 5 and 6, two or three times				

NOTE: 1. Adjustment Step 5 is not Required except when a Bar Antenna is Replaced or an adjustable coil is miss adjusted.

2. Adjust space between small coil and large coil, by moving small coil.

3. Set the internal modulation signal generator to 30%, 400 Hz and 50 dB of each unless specified.

5-2 FM SECTION ADJUSTMENT

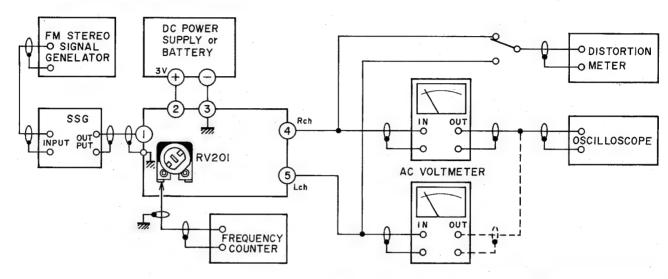


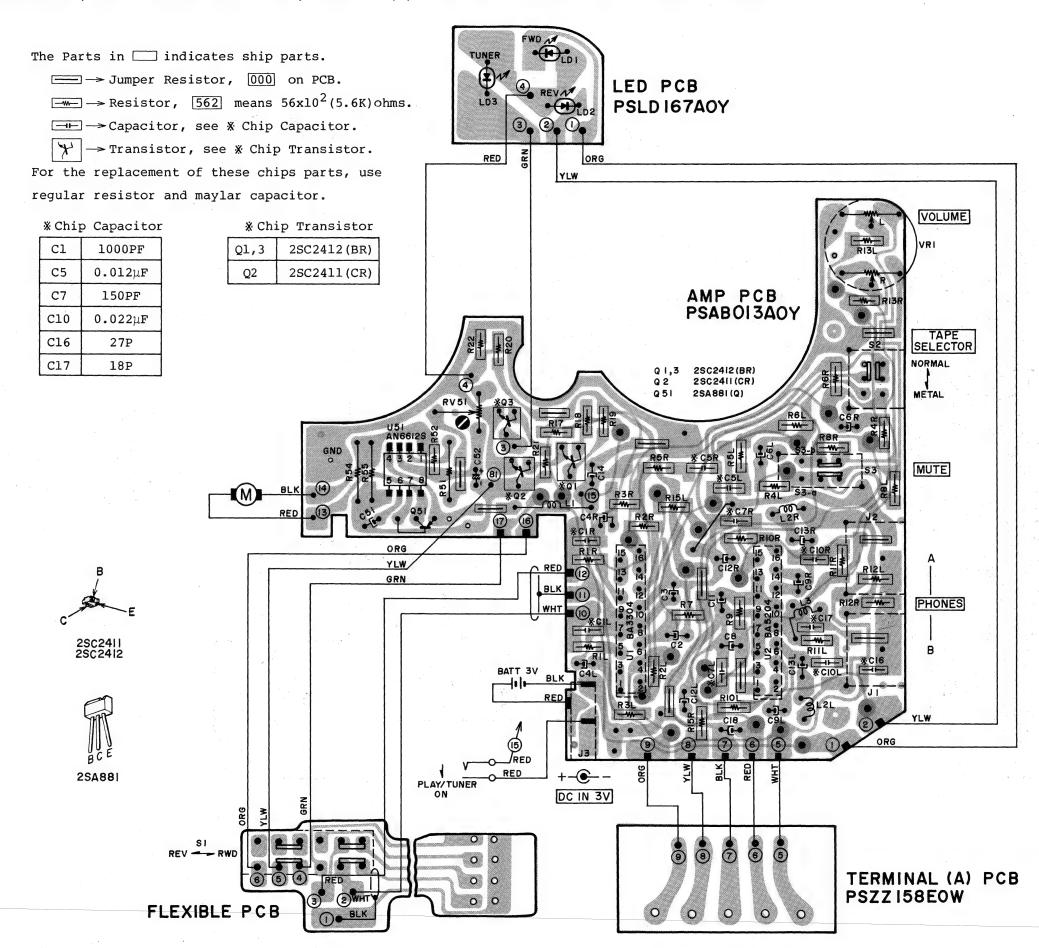
Fig. 5-3 Instruments Connection for FM Section Adjustment

	T		T		1
Step	Adjustment Item	Input Signal from S.S.G	Adjustment Point	Result	Remarks
1	FM IF	98.0 (90.0) MHz	T105	Maximum output level Distortion Factor = Less than 0.6%	 BAND switch to FM. MODE switch to MONO. Tune to signal.
2	FM Local OSC (Low)	87.6 (75.5) MHz	L102	Maximum output level	 MODE switch to MONO. Turn the Tuning Dial, all the way to the left (Low end)
3	FM Local OSC (High)	108.2 (108.2) MHz	CT102	Maximum output level	 MODE switch to MONO. Turn the Tuning Dial, all the way to the right (High end)
4		For best Resu	ilt, Repeat Ste	p 2 and 3, two or thr	ee times
5	Low Range Sensitivity	90.0 (78.0) MHz	L101	Maximum output level	MODE switch to MONO.Tune to signal.
6	Mid Range Sensitivity	98.0 (90) MHz	T101	Maximum output level	MODE switch to MONO.Tune to signal.
7	High Range Sensitivity	106.0 (106.0) MHz	CT101	Maximum output level	MODE switch to MONO.Tune to signal.
8	For best Result, Repeat Step 5, 6 and 7, two or three times				
9	MPX Free Running Frequency	98.0 (90.0) MHz	RV201	76 kHz ± 400 Hz	 MODE switch to STEREO. SSG to STEREO. Connect a Frequency counter between TP (Refer to Fig. 5-3) and GND.

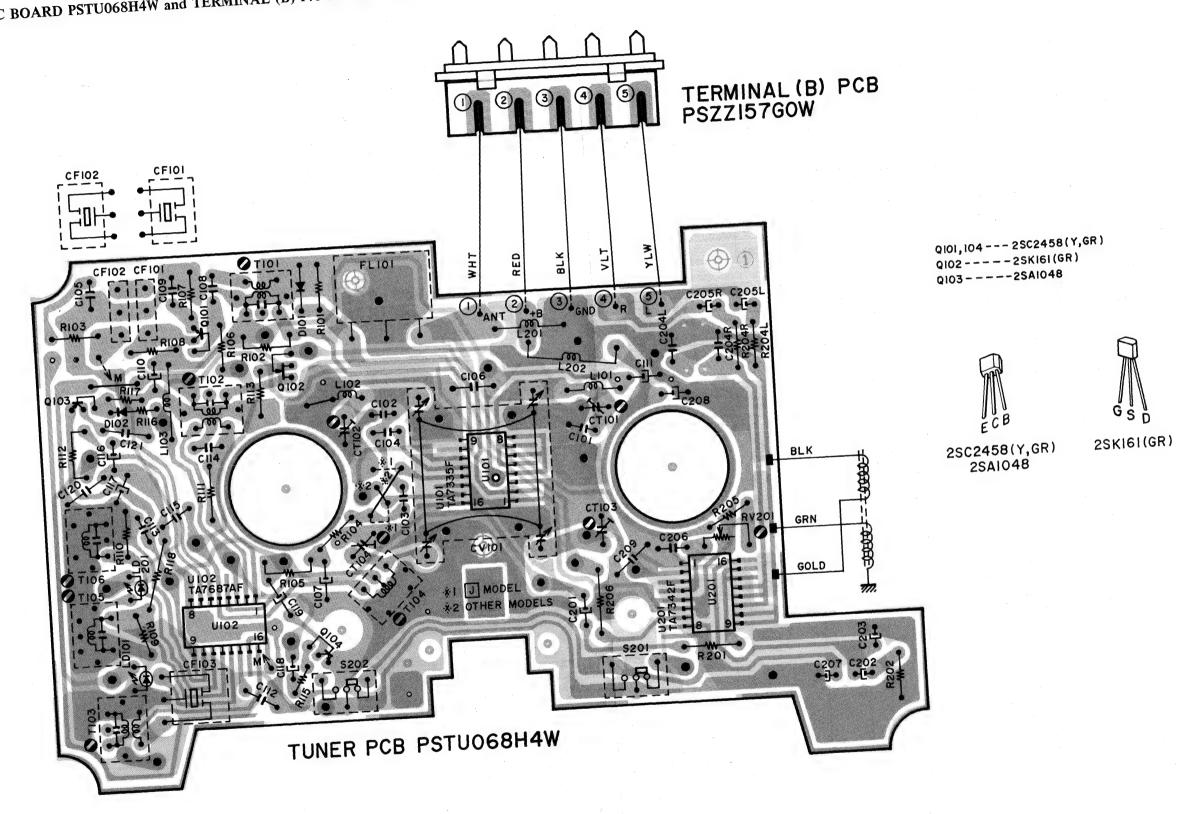
NOTE: 1. The Frequencies Indicated in () is for J MODEL.

- 2. Adjustments in step 2 and step 5 are Not Required except when a parts is Replaced or an Adjustable Coil (L101, L102) is miss-adjusted.
- 3. Set the internal modulation signal generator to 75 kHz Dev, 1 kHz and 65 dB of each unless specified.

6-1 AMP P.C BOARD PSAB013A0Y, LED P.C BOARD PSLD167A0Y, TERMINAL (A) P.C BOARD PSZZ158E0W and FLEXIBLE P.C BOARD



6-2 TUNER P.C BOARD PSTU068H4W and TERMINAL (B) P.C BOARD PSZZ157G0W



SECTION 2

PARTS LIST

TABLE OF CONTENTS

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Resistor and Capacitor which is not listed in this parts list, please refer to COMMON LIST FOR SERVICE PARTS.

ATTENTION

- 1. When placing an order for parts, be sure to list the parts no. model no., and description. There are instances in which if any of this information is omitted, parts cannot be shipped or the wrong parts will be delivered.
- 2. Please be careful not to make a mistake in the parts no. If the parts no. is in error, a part different from the one ordered may be delivered.
- 3. Because parts number and parts unit supply in the Preliminary Parts List may be partially changed, please use this parts list for all future reference.

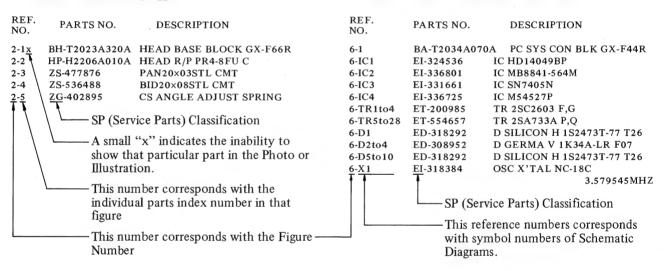
HOW TO USE THIS PARTS LIST

- 1. This Parts List shows the parts that are considered necessary for repairs. Other parts, such as resistors and capacitors, are shown in the "Common List for Service Parts". Select and order such parts from the "Common List for Service Parts".
- 2. The Recommended Spare Parts shows those parts in the Parts List which are considered particularly important for service.
- 3. Parts not shown in the Parts List and "Common List for Service Parts" will not be supplied in principle.
- 4. How to read list
 - a) Mechanism Block

b) P.C Board Block

2. HEAD BASE BLOCK

6. SYS. CON. P.C BOARD BLOCK



5. Both the kind of part and installation position can be determined by the Parts Number. To determine where a parts number is listed, utilize Parts Index at end of Parts List. It is necessary first of all to find the Parts Number. This can be accomplished by using the Reference Number listed at right of parts number in the Parts Index.

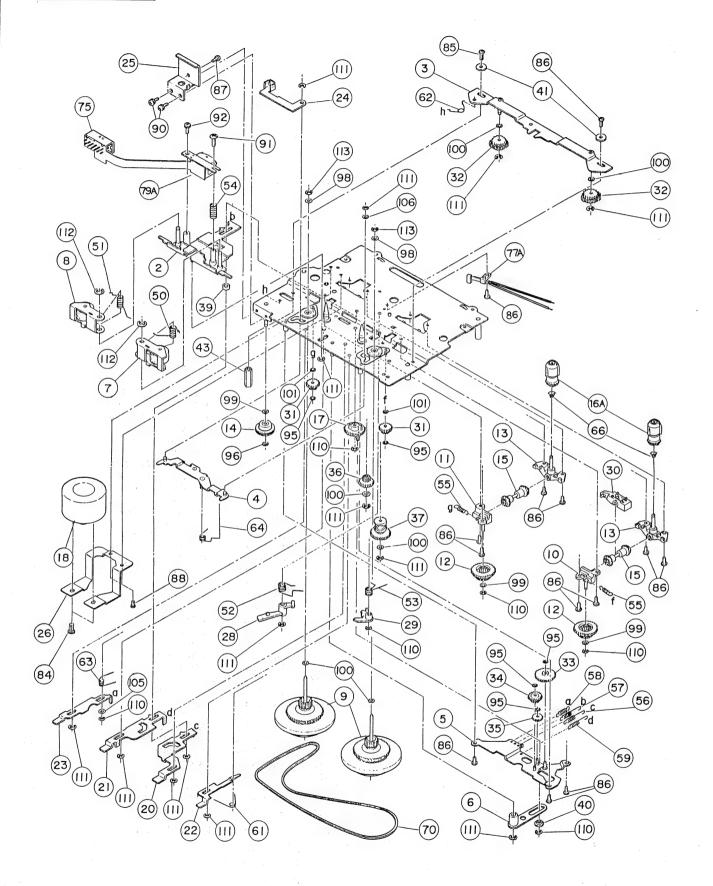
WARNING

△ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.

AVERTISSEMENT

⚠ IL INDIQUE LES COMPOSANTS CRITIQUES DE SURETE. POUR MAINTENIR LE DEGRE DE SECURITE DE L'APPAREIL NE REMPLACER LES COMPOSANTS DONT LE FONCTIONNEMENT EST CRITIQUE POUR LA SECURITE QUE PAR DES PIECES RECOMMANDEES PAR LE FABRICANT.

MECHA BLOCK



1. MECHA BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
1-1	BB-749505	MECHA BLK PM-R1
1-2	MZ-749356	HEAD SLIDE SHASSIS ASSY
1-7	MP-749357	ROLLER PINCH (F)
1-8	MP-749358	ROLLER PINCH (R)
1-9	MI-749428	FLYWHEEL ASSY
1-12	MZ-749359	FRICTION GEAR ASSY
1-13	MV-749355	SPINDLE BEARING ASSY
1-15	MZ-749360	INTERACT GEAR ASSY
1-16	MZ-749361	REEL SPINDLE ASSY
1-17	MZ-749362	SELECT GEAR ASSY
1-18	BM-749431	MOTOR PM-R1
1-24	ML-749500	LEVER SW
1-31	MZ-749331	GEAR TU
1-32	MZ-749332	GEAR FF
1-33	MZ-749333	GEAR IDLER (A)
1-34	MZ-749334	GEAR IDLER (B)
1-35	MZ-749335	GEAR IDLER (C)
1-36	MZ-749336	GEAR DRIVE
1-37	MZ-749337	GEAR CAM
1-40	MR-749338	ROLLER SELECT
1-50	ZG-749339	SP PINCH ROLLER ARM (F)
1-51	ZG-749340	SP PINCH ROLLER ARM (R)
1-52	ZG-749341	SP GEAR LOCK
1-53	ZG-749342	SP RATCHET
1-54	ZG-749343	SP AZIMUTH
1-55	ZG-749344	SP INTERACT LEVER
1-56	ZG-749345	SP FF LEVER
1-57	ZG-749346	SP HEAD SLIDE
1-58	ZG-749347	SP STOP LEVER
1-59	ZG-749348	SP RWD LEVER
1-61	ZG-749349	SP TORSION PROGRAM LEVER
1-62	ZG-749350	SP TORSION F/R LEVER
1-63	ZG-749351	SP LATCH LEVER
1-64 1-66	ZG-749352	SP DASH
1-70	ZG-749353 MB-749354	SP BACK TENSION
1-75	ES-749445	BELT
1-77	ES-749447	SW HEAD SLIDE (S1) SW LEAF (S4)
1-79	HP-749446	HEAD P-5144-CM
1-84	ZS-749429	PAN16×02STL NI3
1-85	ZS-343127	PAN17×05STL BNI
1-86	ZS-749363	PAN17×02STL BNI
1-87	ZS-467346	BID20×03STL BNI
1-88	ZS-749340	PAN17×018STL BNI
1-90	ZS-355544	BID20×04STL NI3
1-91	ZS-749501	XST BID20×05STL NI3
1-92	ZS-355544	BID20×04STL NI3
1-95	ZW-749369	PW08×040×025PSL
1-96	ZW-749367	PW12×040×025PSL
1-97	ZW-749368	PW16×040×025PSL
1-98	ZW-305546	PW21×040×025PSL
1-99	ZW-381644	PW21×040×013PSL
1-100	ZW-305546	PW21×040×025PSL
1-101	ZW-749367	PW12×040×025PSL
1-105	ZW-749365	PW15×040×030PBR
1-106	ZW-749366	PW21×040×030PBR
1-110	MT-342044	REEL CLAMP PIN 12 (3R)
1-111	ZW-356657	RING E 150SUP CMT
1-112	ZW-329299	RING E 200SUP CMT
1-113	ZW-749364	E RING 160SUS

- NOTE: 1. Parts will not be supplied if they are not listed in the Parts list, even if they appear on the assembling illustrations with reference No.
 - 2. When replacing the parts Ref. No. 1-24 or 1-75, replaced 1-24 together with 1-75 if the serial No. of the unit is before 80301-10000.

2. AMP P.C BOARD BLOCK

REF. NO.	Parts No.	DESCRIPTION
2-1	BA-749506	PC AMP BLK PM-R1
2-U1	EI-749433	IC BA3304
2-U2	EI-749434	IC BA5204
2-U51	EI-749432	IC AN6612S
2-Q1	ET-749437	TR 2SC2412 BR
2-Q2	ET-749436	TR 2SC2411 CR
2-Q3	ET-749437	TR 2SC2412 BR
2-Q51	ET-749435	TR 2SA881 P,Q
2-VR1	EV-749439	VR ROTARY
2-RV51	EV-749438	R S-FIX H V6EK-PV2 B
2-S2	ES-749441	SW SLIDE
2-S3	ES-749440	SW PUSH
2-J1,2	EJ-709029	HEADPHONE (A) J
2-J3	EJ-749442	DC JACK HEC0737
2-LD1,2	ED-749444	D LED PG5552T RED
2-LD3	ED-749443	D LED LN222RP RED

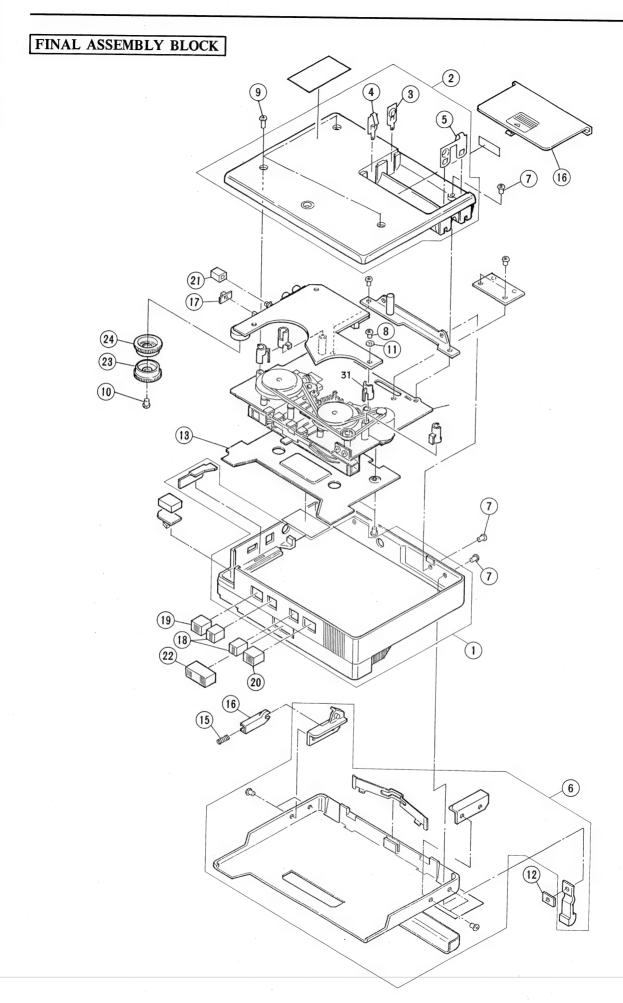
3. FINAL ASSEMBLY BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
3-1 G	BC-749460	FRAME BLK G
3-1S	BC-749461	FRAME BLK S
3-1 R	BC-749462	FRAME BLK R
3-2 G	BC-749465	BOTTOM CASE BLK G
3-2S	BC-749466	BOTTOM CASE BLK S
3-2 R	BC-749467	BOTTOM CASE BLK R
3-3	EZ-749305	TERMINAL (+)
3-4	EZ-749308	TERMINAL (-)
3-5	EZ-749309	TERMINAL (+ -)
3-6G	BD-749470	LID CASSETTE BLK G
3-6S	BD-749471	LID CASSETTE BLK S
3-6R	BD-749472	LID CASSETTE BLK R
3-7	ZS-394525	BID20×03STL NI3
3-8	ZS-355601	BID20×05STL NI3
3-9	ZS-484918	PAN20×08STL NI3
3-10	ZS-749301	BID10×03STL BNI
3-11	ZW-463408	TW50
3-12	ZW-749325	PLATE NUT
3-13	SP-749307	LID DECORATION PLATE
3-14	ZG-749310	SP LID
3-15	ZG-749311	SP GUIDE
3-16G	SP-749299	LID BATTERY G
3-16S	SP-749312	LID BATTERY S
3-16R	SP-749313	LID BATTERY R
3-17	SK-749316	KNOB TONE
3-17S	SK-749300	KNOB TONE S
3-18	SK-749317	KNOB FF/REW
3-18S	SK-749302	KNOB FF/REW S
3-19	SK-749318	KNOB PROGRAM
3-19S	SK-749303	KNOB PROGRAM S
3-20	SK-749319	KNOB STOP
3-20S	SK-749304	KNOB STOP S
3-21	SK-749320	KNOB MUTE
3-21S	SK-749314	KNOB MUTE S
3-22	SK-749321	KNOB PLAY
3-22S	SK-749315	KNOB PLAY S
3-23	SK-749322	KNOB VR (L)
3-24	SK-749323	KNOB VR (R)
3-24S	SK-749324	KNOB VR (R) S

SYMBOL FOR COLOR VARIATION

G – GOLD S – SILVER

R - RED



4. MODEL FAM-1 FINAL ASSEMBLY BLOCK

REF. NO.	PARTS NO.	DESCRIPTION
4-1 x	EJ-749477	CONTACT BLK (J)
4-2 x	ZS-749478	T1PAN20×06STL BNI
4-3x	ZS-749479	T1PAN20×04STL CMT
4-4x	EE-749480	BAR ANTENNA
4-5 x	MZ-749481	GEAR A
4-6x	MZ-749482	GEAR TABLE
4-7 x	BA-749483	PC TUNER BLK (X2) (EXCEPT J)
4-7Jx	BA-749476	PC TUNER BLK (X1) (J)
	TUNER P.C B	OARD
4-U101	EI-749494	IC TA7335 F
4-U102	EI-749496	IC TA7687F
4-U201	EI-749495	IC TA7342F
4-Q101	ET-749497	TR 2SC2458 Y,OR,GR
4-Q102	ET-749498	TR 2SK161 GR
4-Q103	ET-706062	TR 2SA1048 O,RY
4-Q104	ET-749497	TR 2SC2458 Y,OR,GR
4-D101,102	ED-706055	D SILICON MA150
4-LD101	ED-749493	D LED TLG124
4-LD201	ED-315498	D LED TLR124 RED
4-RV201	EV-749499	R S-FIX H EVN-A6T 103
4-S201,202	ES-706071	SW SLIDE
4-CT101	EC-749485	C S-FIX
4-CT102	EC-749484	C S-FIX 6PF-MAX BLUE
		(EXCEPT J)
4-CT102J	EC-749485	C S-FIX (J)
4-CT103	EC-749484	C S-FIX 6PF-MAX BLUE
4-CT104	EC-749486	C S-FIX
4-VC101	EE-749488	VC AIR (X2) (EXCEPT J)
	EE-749487	VC AIR (X1) (J)
4-CF101,102		FILTER CE
4-CF103	ER-749489	FILTER CE
4-FL101,101J	ER-749492	FILTER B.P.F (X2) (EXCEPT J)

5. MODEL ASE-M1 ASSEMBLY BLOCK

NO.	PARTS NO.	DESCRIPTION								
5-1	AX-780134	EAR PAD (BROWN) ASE-M1								
5-2	AX-780135	EAR PAD (RED) ASE-M1								

INDEX

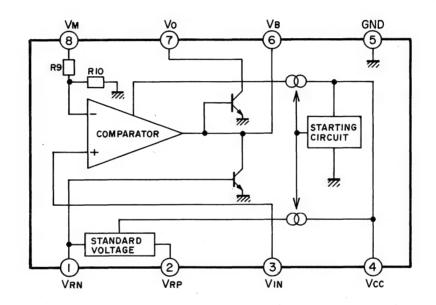
PARTS NO.	REF. NO.	PARTS NO.	REF. NO.	PARTS NO.	REF. NO.	PARTS NO.	REF. NO.
AX-780134 AX-780135 BA-749476 BA-749483 BA-749506 BB-749505 BC-749461 BC-749460 BC-749462 BC-749465	5-1 5-2 4-7JX 4-7X 2-1 1-1 3-1S 3-1G 3-1R 3-2G	MZ-749336 MZ-749337 MZ-749356 MZ-749359 MZ-749361 MZ-749362 MZ-749481 MZ-749482 SK-749300	1-36 1-37 1-2 1-12 1-15 1-16 1-17 4-5x 4-6x 3-17S				
BC-749466 BC-749467 BD-749470 BD-749471 BD-749472 BM-7494431 EC-749484 EC-749485 EC-749485	3-2S 3-2R 3-6G 3-6S 3-6R 1-18 4-CT102 4-CT103 4-CT101	SK-749302 SK-749303 SK-749304 SK-749314 SK-749315 SK-749317 SK-749318 SK-749319 SK-749320	3-18S 3-19S 3-20S 3-21S 3-22S 3-17 3-18 3-19 3-20 3-21				
EC-749486 ED-315498 ED-706055 ED-706055 ED-749443 ED-749444 ED-749444 ED-7494493 EE-749480 EE-749487	4-CT104 4-LD201 4-D102 4-D101 2-LD3 2-LD1 2-LD2 4-LD101 4-4X 4-VC101J	SK-749321 SK-749322 SK-749323 SK-749324 SP-749307 SP-749312 SP-749313 ZG-749311	3-22 3-23 3-24 3-24S 3-16G 3-13 3-16S 3-16R 3-14				
EE-749488 EI-749432 EI-749434 EI-749494 EI-749495 EI-749496 EJ-709029 EJ-709029	4-VC101 2-U51 2-U1 2-U2 4-U101 4-U201 4-U102 2-J2 2-J1 2-J3	ZG-749339 ZG-749340 ZG-749341 ZG-749342 ZG-749343 ZG-749344 ZG-749346 ZG-749347 ZG-749348	1-50 1-51 1-52 1-53 1-54 1-55 1-56 1-57 1-58 1-59				
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EV-749438 EV-749439 EV-749499 EZ-749305 EZ-749308 EZ-749309 HP-749446 MB-749354 MI-749428 ML-749500	2-RV51 2-VR1 4-RV201 3-3 3-4 3-5 1-79 1-70 1-9	ZW-305546 ZW-329299 ZW-356657 ZW-381644 ZW-463408 ZW-749325 ZW-749364 ZW-749366 ZW-749366	1-100 1-112 1-111 1-99 3-11 3-12 1-113 1-105 1-106 1-96				
MP-749357 MP-749358 MR-749338 MT-342044 MV-749355 MZ-749331 MZ-749333 MZ-749334 MZ-749335	1-7 1-8 1-40 1-110 1-13 1-31 1-32 1-33 1-34 1-35	ZW-749367 ZW-749368 ZW-749369	1-101 1-97 1-95				

SECTION 3

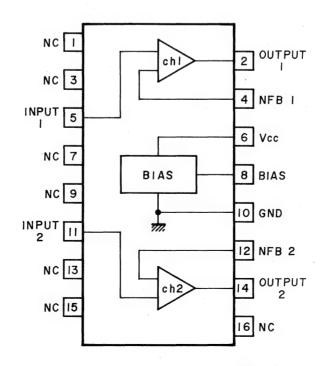
SCHEMATIC DIAGRAM

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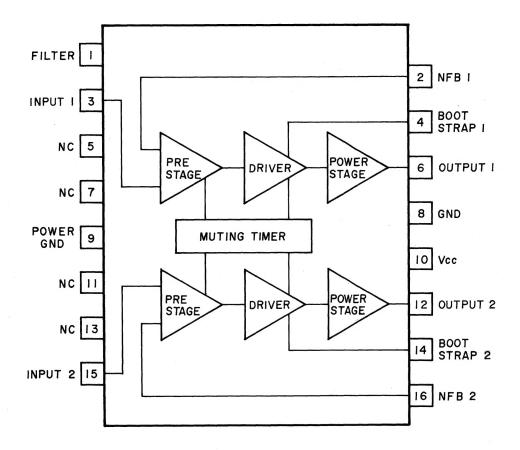


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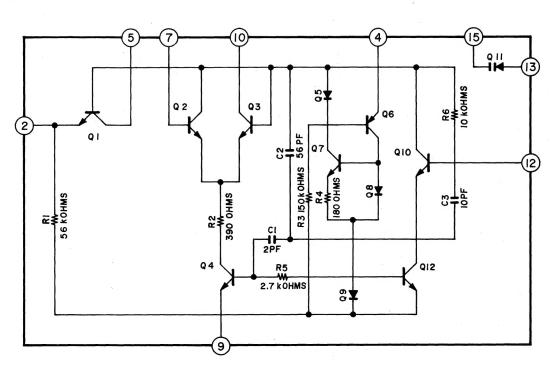


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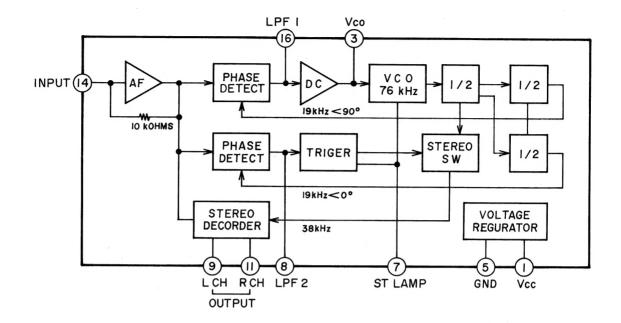
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